

# SpeedFeeder 120 T2



For handling metal parts in presses.

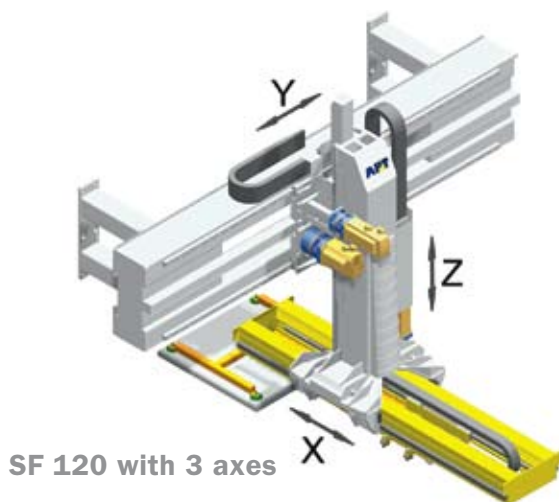
- Simple programming – **short changeover times**
- Extremely robust design – **handles heavy loads**
- Integrated vacuum system – **lower energy costs**

# SpeedFeeder 120 T2

SpeedFeeder is specially designed for quick and simple handling of metal parts in presses and other sheet metal working machines.

## The standard version includes:

- Rapid gripper changing
- Integrated, energy-saving vacuum system with part monitoring
- Crossbar for mounting on press frame
- Two axes (X and Z)
- Portable control panel for Teach-in with LOGOS software



SF 120 with 3 axes

## Options:

- Free programmability
- Auxiliary vacuum system
- Free I/Os
- Valve for pneumatic cylinder or magnet in gripper
- Servo-driven Y axis for shifting
- Connection to AP&T's operator's terminal for lines
- Ability to control many accessories and optional functions
- Several units (max. 4) can be connected to a common control system. This also makes it possible to synchronize axes for parallel operation.

Type	Standard stroke length mm			Max. gripper length mm	Max. handled weight kg
	X	Y	Z		
SF 120 T2	3,000 <sup>1</sup>	Option <sup>2</sup>	700 <sup>3</sup>	1,000	120 <sup>4</sup>

<sup>1</sup> Max. 4,600 mm in increments of 200 mm. <sup>2</sup> Max. 10,000 mm in increments of 100 mm. <sup>3</sup> Max. 1,000 mm in increments of 100 mm.

<sup>4</sup> A higher load can be handled with a shorter gripper length.