

SpeedFeeder 40/60 T2



For handling metal parts in presses.

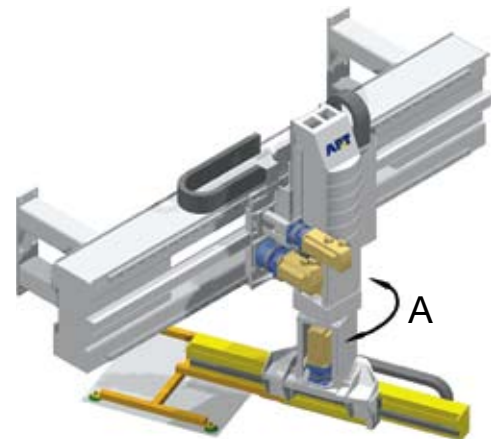
- Flexible – ***several areas of application***
- Quick – ***optimized for use in and around presses***
- Integrated vacuum system – ***low energy costs***

SpeedFeeder 40/60 T2

SpeedFeeder is specially designed for quick and simple handling of metal parts in presses and other sheet metal working machines.

The standard version includes:

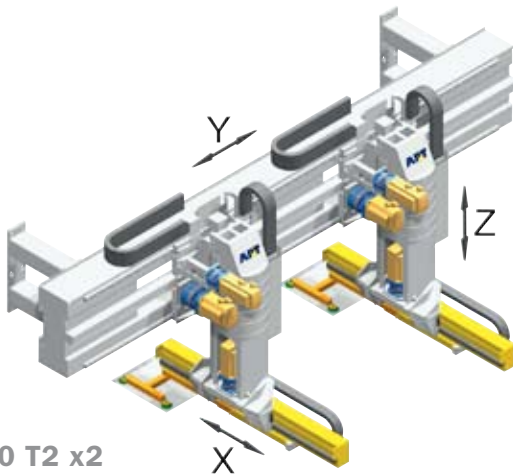
- Rapid gripper changing
- Integrated, energy-saving vacuum system with part monitoring
- Crossbar for mounting on press frame
- Two axes (X and Z)
- Portable control panel with LOGOS software



SF 40 T2 with 4 axes

Options:

- Free programmability
- Hold-to-run device operation
- Auxiliary vacuum system
- Free I/Os
- Valve for pneumatic cylinder or magnet in gripper
- Servo-driven Y axis for shifting
- Connection to AP&T's operator's terminal for lines
- Several units (max. 4) can be connected to a common control system. This also makes it possible to synchronize axes for parallel operation.



SF 40 T2 x2

Type	Standard stroke length mm				Max. gripper length mm	Max. handled weight kg
	X	Y	Z	A		
SF 40	1,800 ¹	Option ²	400 ³	Option ⁴	1,000	40 ⁵
SF 60	2,000 ¹	Option ²	500 ³	Option ⁴	1,500	60 ⁵

¹ Max. 4,600 mm in increments of 200 mm. ² Max. 10,000 mm in increments of 100 mm. ³ Max. 1,000 mm in increments of 100 mm.

⁴ 270°. ⁵ A higher load can be handled with a shorter gripper length.