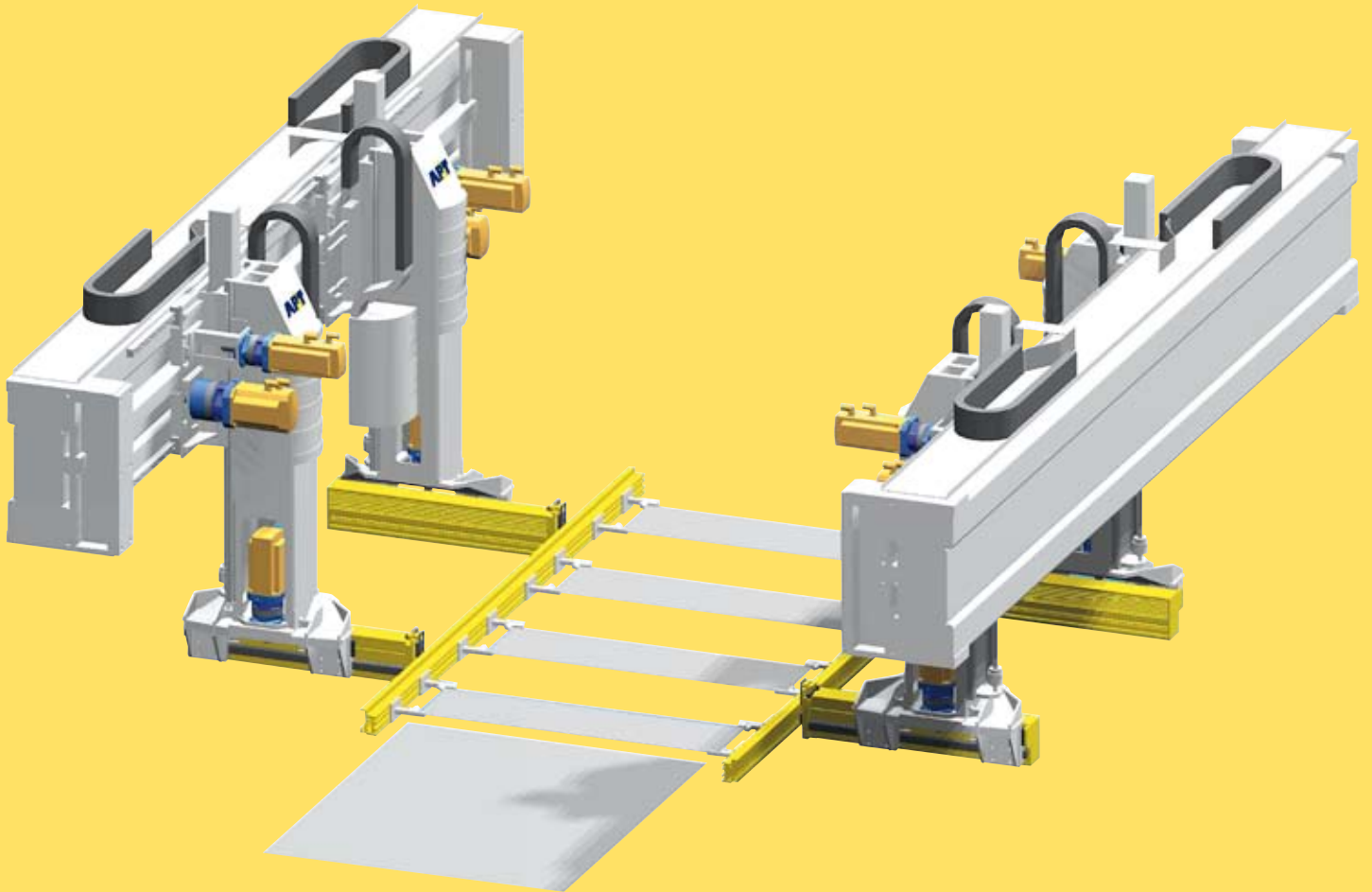


SpeedFeeder Transfer 2x/4x



For transfer press automation.

- Installation on front/rear of the press – ***does not require a large opening in the end of the press***
- Handheld terminal – ***easy to operate***
- Parallel motor operation – ***high accelerations***

SpeedFeeder Transfer 2x/4x

SpeedFeeder Transfer is specially designed for automating presses with tool kits in several stages.

The standard version includes:

- 16 inputs for part control
- Quick coupler for transfer beam or gripper fingers
- Siemens control system with function for parallel servo motor operation
- Portable control panel for Teach-in with LOGOS software
- Automatic transfer movement optimization

Options:

- Electronic synchronization with mechanical or hydraulic press
- Free programmability
- Hold-to-run device operation
- Parking position
- Filling/emptying function



Transfer fingers can be built quite easily and require minimal space inside the press column.

During tool change, the transfer beams detach and the SF feeders are run up to the tool change position.

Extremely high rigidity is achieved with parallel motor operation, which makes high accelerations possible during lifting movements and clamping.

Simple handling of the transfer beam when this is replaced outside the press.

Type	Standard stroke length mm			Max. beam length mm	Max. handled weight kg
	Grip	Transport	Lift		
4 x 40	2 x 400 ¹	1,000 ²	400 ³	8,000	240 ⁴
2 x 40	2 x 400 ¹	1,000 ²	400 ³	1,800	60 ⁴
2 x 120	2 x 400 ¹	1,000 ²	400 ³	3,000	120 ⁴

¹ Max. 800 mm in increments of 100 mm. ² Max. 10,000 mm in increments of 100 mm. ³ Max. 1,000 mm in increments of 100 mm.

⁴ At max. beam length.